

Mask properly

In order to make the work on the joints easier and more secure (no leaks) it is important that the masking is done in accordance with our directions. We also recommend that the joints are coated afterwards to protect against chemicals and eventual wear on the joints. The following text illustrates how to properly mask and do the joints.

Masking for coating -holes for "guide rod" are turned upwards

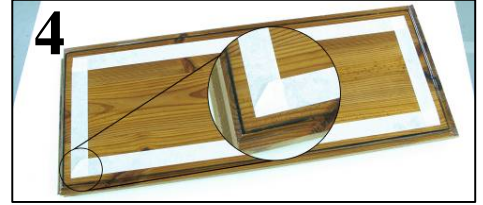
- Start with taping about 1 cm outside the lines that are marked up. The exact distance is not important but try to make a straight line. Press the tape down in one end and keep it stretched in order to easily get a straight line.
- Put the following lines of tape so that every new tape is on top of the preceding one.
- The end of the last line of tape however is put under the first bit of tape (picture 3). Trim the tape so the edge follows the edges of the tape underneath as picture 3 and 4 illustrates. **See guide "Sanding".**
- Put the first tape bit over the last one and then fold an edge that you can easily grasp later when you will remove the tape, see picture 4 and 7. This way the tape will be easy to remove.

Masking for the joints -holes for "guide rod" are turned upwards

Repeat the steps above but instead follow the line that determines where the seam ends.

The same principle is used for all parts that will be joined and coated.

When the masking for the joints is removed the tape for the coating will remain, this way you can easily coat the joints and get an aesthetically pleasing result. The masking is removed when the coating is done



The same principle is used for all parts that will be joined and coated.



Press the tape down in one end and keep it taught and it will be easy to get a straight line (picture 1).
Trim the tape about 1 cm from the line for the joints (picture 2).

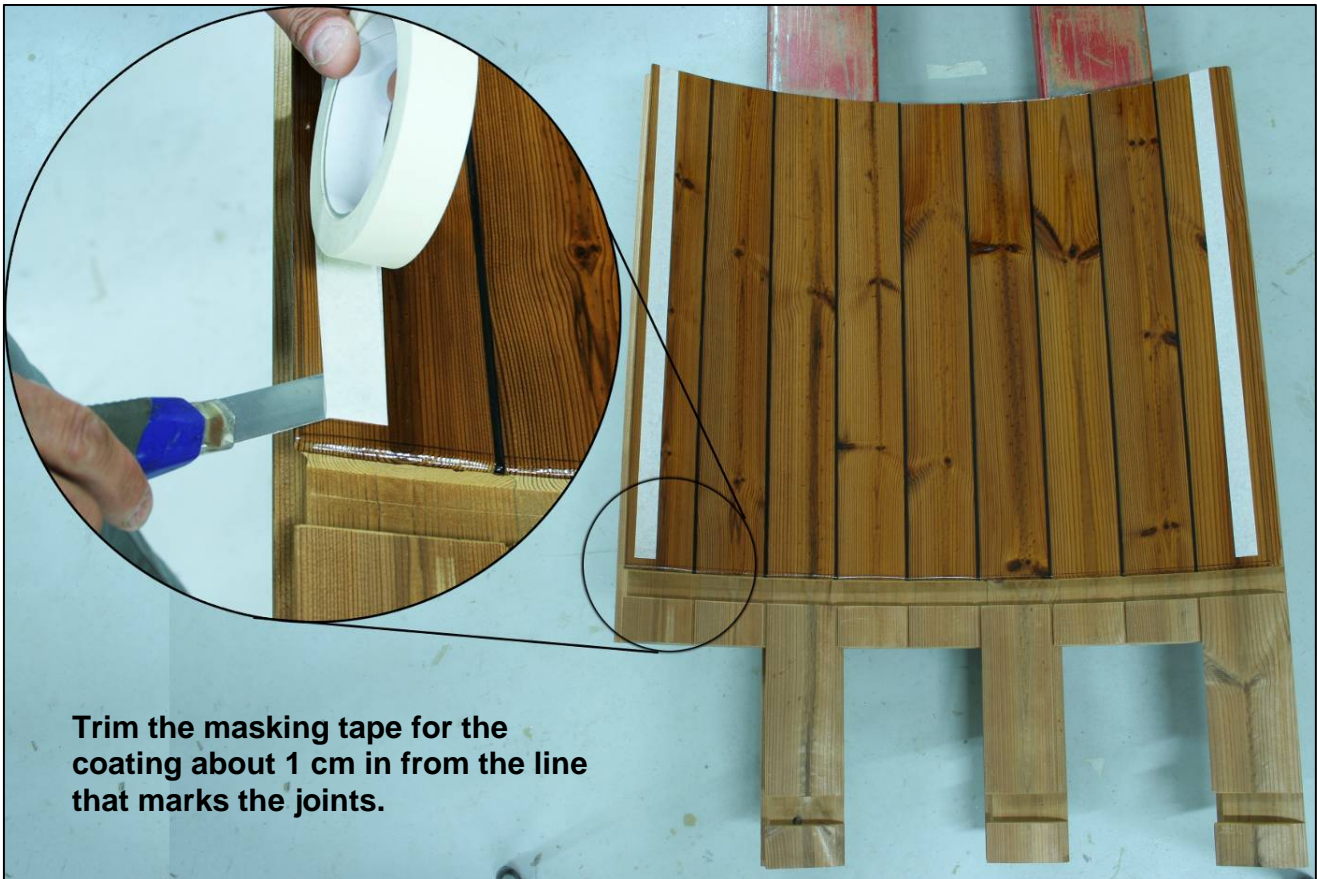
Then apply the masking for the joints and leave the tape outside the rear edge so it's easy to remove (picture 3).



Mask the base parts according to the same principle



Begin masking the side modules when the joints on "sitting well" are done.



Trim the masking tape for the coating about 1 cm in from the line that marks the joints.



See guide “Sanding” before doing this step

1. Mask with tape along the lines for the joints on both sides.
2. Then do the lower line for the joint.
3. Trim the edges of the tape so they follow the lines.

All the joints, except the one that will later be applied to the "sitting well" are now done. See page 11 in the graphical manual.



Coating of joints Improper use of chlorine, or some other combination of chemicals, can damage the sealing mass that is used on the joints. It's therefore recommended that the joints on the benches, between the side and bottom modules are treated with a layer of coating to protect them. The joints first have to be dry and clean. This guide describes this process in detail during the assembly stage. If the coating is applied after the tub has been in use, then all joints and the area a few centimeters around the joints has to be cleaned with acetone or an similar product and sanded. **WATCH OUT!** When coating the tub with TubCoat it is important that the surface is totally dry and that the process itself won't be done within a humid environment otherwise it results in a grey-whitish colour while hardening. Because of the same reason the material needs to dry at least 12 hours before it gets in contact with water.



1. The coating consists of two components, "Comp. A" and "Comp. B", the mixing ratio is 4:1 (A:B)



2. In order to get a good looking result the masking is applied "double". See "Mask properly". Remove the masking tape for the joints. Let it dry for at least 6 hours before



3. Mix up 50 ml Comp. A and 12.5 ml Comp. B and apply the coating over the joints. HINT! Turn the base on it's edge to see better. First hold the brush so it covers the joint and then so the coating is also applied outside the joint itself.

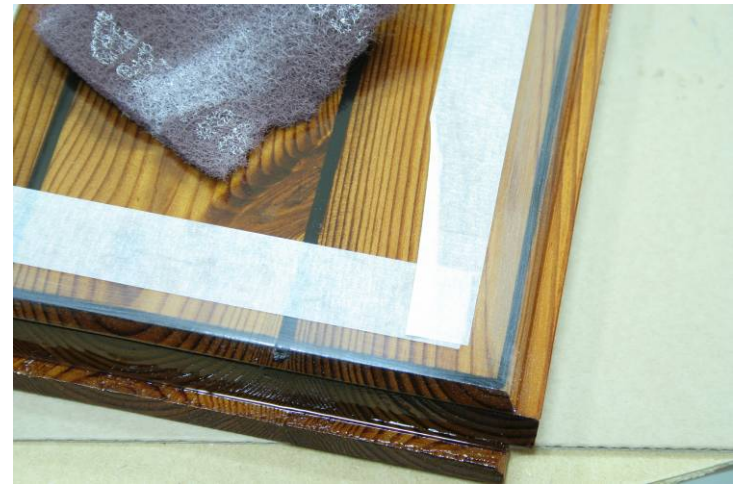


4. Turn the seating area and apply coating onto the joints between the seats and the two joints in the base. Remove the tape afterwards. Wait 5 hours and then apply new masking, sanding and plastic application according to "second coating"



5. When the side modules are assembled and the sealing mass has dried for at least 6 hours, the vertical joints and the joint between the seat and side should be coated using the method illustrated earlier. Let it dry for at least 12 hours before checking for leakage. If the application of coating is made after the bath has been in use then the coating should be applied only after the joints, and a small area out from this, are cleaned with acetone and sanded.

SANDING



To ensure the coating will take a firm hold, sanding shall be done inside the first masking and out against the edge before the second masking is applied.

Second Coating



1. First coating



2. Masking removed



3. Apply new masking at the outer edges, following the same line as before.



3.1 Lightly sand inside the masking



4. Apply masking along the innermost black line on the seating well.



5. The sides are assembled and a joint is made with sealer around the seating well and sides.



6. When the sealing mass has dried the joints are to be coated inside the masking, which can then be removed afterwards.